

An Investigation of the Biosorption of Radioactive Gallium-67 in an Aqueous Solution Using Rose Residue

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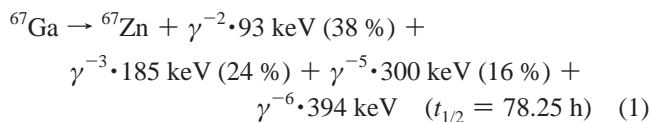
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This study investigates the adsorption of gallium-67, routinely used in nuclear medicine laboratories, in aqueous solution by using the waste of a rose-oil processing factory (rose residue). The experimental parameters were determined to be as follows: temperature, (10.0 to 40.0) °C; pH, (2.0 to 10.0); stirring speed, (300 to 720) rpm; particle size, (0.15 to 1.40) mm; and adsorbent dose, (1.0 to 15.0) g·L⁻¹. It was seen that the most important parameters were pH, temperature, particle size, and adsorbent dose. The adsorption mechanism of the rose residue was examined by comparing the Fourier transform infrared (FTIR) spectra before and after adsorption. The ΔG and ΔH values were determined, and it was concluded that the absorption was endothermic and spontaneous. Absorption kinetics was studied, and it was observed that they fit a pseudo second-order model. As a result, it was found that the rose residue was a perfect adsorbent for the adsorption of gallium-67.

1. Introduction

In nuclear medicine, diagnoses and treatments are determined using radioactive materials. In such practices, damaging wastes are produced because of both the radioactivity used in visualization or treatment and the unused radioactivity. It is indisputable that the radiation produced is detrimental to the environment. Indeed, the biological effects of radiation are very serious; there are no cells that are fully resistant to it. Radiation may obstruct the growth of the cell, perpetuate the growth of cells, cause chromosome breaks and abnormalities, and finally lead to the death of the cell. Furthermore, radiation may have destructive effects on the hematopoietic, lymphatic, reproductive, and gastrointestinal systems, as well as the skin, eyes, central nervous system, and other organs such as the heart, kidney, liver, and pancreas. It should be noted that these effects are lasting and serious.¹

One of the radionuclides used for visualization purposes in nuclear medicine is ⁶⁷Ga, which is converted to its stable daughter product of ⁶⁷Zn via the following radioactive reaction:²



The wastes of radioactive materials used in nuclear medicine affect the environment in several ways, and these effects can be seen, for example, in patients' urine. The safety measures currently practiced for decreasing risk are to keep liquid wastes in a waste tank and solid wastes in lead rooms until their radioactivity levels are low enough to discharge them into the environment. These methods are expensive and accomplish little with regard to minimizing the damage caused by radioactive materials. The lead rooms and waste tanks occupy large physical

spaces, do not provide complete insulation, and are a waste of time and money. As a result, radioactive elements have to be deposited to the environment by dilution. This gives rise to radioactive pollution. Since the radioactive elements can turn into stable metals, they may cause metal pollution and even metal poisoning. Indeed, when radioactive elements mix with ground waters, they can seriously harm the environment.

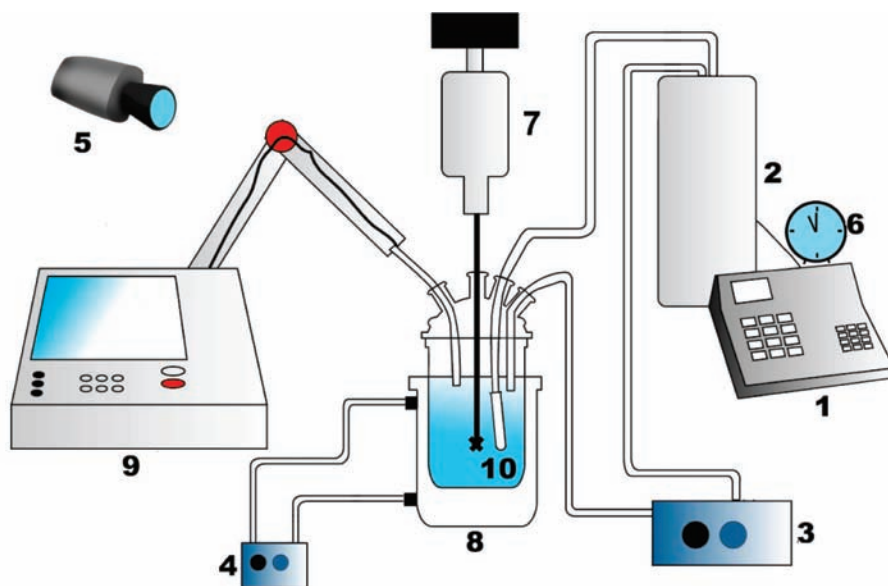
Both global warming and population growth have exponentially increased the need for fresh water. As the use of nuclear energy becomes more commonplace, it becomes necessary to properly dispose of the harmful materials after use. Physico-chemical methods such as reverse osmosis, ion exchange, precipitation, and lime coagulation, which are used to remove toxic metals from waste waters, are very expensive and inefficient for low concentrations.³ Moreover, as a result of these operations, a significant amount of toxic substances still pollute the environment. However, biosorption is a possible alternative to these methods.⁴ Microorganisms such as fungi, yeasts, bacteria, and marine organisms can absorb cationic and anionic materials in a liquid environment.^{5–8} Again, using ion exchange, the aim is to remove radioactive materials. Indeed, the Amberlite ion exchanger resin has been used to remove iodine-131, which is an element used in nuclear medicine.⁹ Koshima has examined the adsorption of thallium(III), gallium(III), gold(III), and iron(III) from hydrochloric acid solution using Amberlite XAD and Chelox100 resins, publishing his findings in a 1986 article.¹⁰ Similarly, in research done on Cr-51 wastes, adsorption was accomplished using water plants such as *Eichornia crassipes*, *Pistia sp.*, *Nymphaea alba*, *Mentha aquatic*, *Euphorbia sp.*, and *Lemna minor*.¹¹ It has been put forth in several studies that active carbon absorbs radioactive materials. Indeed, Kütahyalı (2002) used active carbon to remove uranium,¹² while Sinha et al. applied the method to remove radioactive iodine.¹³

To remove radionuclides, biosorbents with different characteristics are currently being used. This study is aimed to remove the ⁶⁷Ga radionuclide from aqueous media by using the waste of a rose-oil processing factory (rose residue). Thence, the solid

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1. Radioactivity dosimeter	4. Circulating bath	7. Mechanical stirrer
2. Radioactivity reading chamber	5. Video camera	8. Jacketed adsorption vessel
3. Pump	6. Clock	9. pH meter
		10. Filter

Figure 1. Experimental system.¹⁴

waste from a rose oil plant will be employed for removing the other waste of nuclear medicine.

2. Materials and Methods

2.1. Adsorbent. The rose residue used in this study was supplied by the Sebat Ticaret Rose Attar Factory in Isparta, Turkey. Prior to its use in our experiments, the rose residue was washed with distilled water to remove any impurities. The decolorized and cleaned rose residue was dried at room temperature for a few days. It was then grinded with a strong grinder and sieved to a particle size of (0.150 to 0.212) mm. The Brunauer–Emmett–Teller (BET) surface area, bulk density, and zeta potential (at pH 2) of the biosorbent were determined to be $0.923 \text{ m}^2 \cdot \text{g}^{-1}$, $76 \text{ g} \cdot \text{L}^{-1}$, and -26.2 mV , respectively.

2.2. Experimental System. ^{67}Ga , which is one of the radioactive materials commonly used in nuclear medicine, was selected as the material to be adsorbed in the experiments. It must be remembered that since not only the radioactive state but also the stable product of this material is a metal, its adsorption also has importance. In the adsorption studies, the pH of the material was adjusted by adding 500 mL of pure water in a reactor. The temperature of the medium was kept constant at the desired level by connecting the reactor to a pump capable of adjusting the temperature, the solution was continuously stirred with a mixer, and to determine how much adsorption occurred, a dosimeter that measures radiation was used. A master flex pump was used to circulate the aqueous solution, and the radiation of the amount of the solution circulated was then measured. In this manner, the amount of radioactive material adsorbed was determined. Mixing of the solid adsorbent with the solution was avoided using a filter that did not adsorb the radioactive substance. The filter is placed immediately at the outlet of the

solution from the vessel. All of the necessary steps were taken for an accurate measurement with the dosimeter. To minimize the involvement of the researcher with the radioactive medium, the experimental readings on digital screens were recorded by a video camera. The experimental system can be seen in Figure 1.¹⁴ The experimental parameters were temperature, pH, stirring speed, adsorbent dose, and particle size. The following values were applied: pH, 2; temperature, $20 \text{ }^\circ\text{C}$; adsorbent dose, $10 \text{ g} \cdot \text{L}^{-1}$; stirring speed, 600 rpm; and particle size, (0.150 to 0.212) mm.

2.3. Preparation of the Radioactive Solution. A solution which was 99 % radionuclide pure (^{67}Ga) and had a specific activity of $370 \text{ MBq} \cdot \mu\text{g}^{-1}$ on the calibration date was used to prepare the radioactive solution by taking into consideration the production date and the half time period. To obtain a 500 mL solution with an initial radionuclide concentration of approximately 18.5 MBq, which is similar to the average radioactive value of aqueous waste, this solution was added into the aqueous medium at an adjusted temperature, stirring speed, particle size, adsorbent dose, and initial pH value.

3. Results and Discussion

The removal of ^{67}Ga from the aqueous solution was carried out with rose residue. As it turned into steady state after 120 min, the values were calculated by taking the time elapsed into account and then evaluated. The parameters that affected the adsorption were examined in glass reactors under certain conditions. The results are discussed in the subsequent sections.

3.1. Effect of pH. The initial pH values for the adsorption of ^{67}Ga on the rose residue were 2.0, 4.0, 6.0, 7.0, 8.0, and 10.0. The removal of ^{67}Ga at different pH values is shown in Figure 3-a.

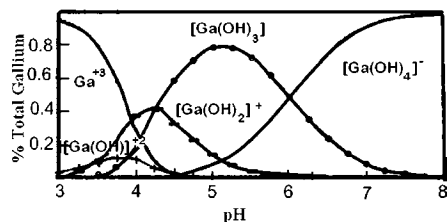


Figure 2. Change of chemical structure of gallium hydroxide with pH.¹⁵

The highest removal capacity was observed at pH 2, where 87.1 % of ⁶⁷Ga was adsorbed in 120 min. However, in the same circumstances, 71.3 % and 62 % of ⁶⁷Ga was adsorbed at pH = 4.0 and pH = 6.0, respectively (Figure 3a). No adsorption was observed at other pH values.

Ga is hydrolyzed very quickly in water. The chemical equations relating to the hydrolysis of Ga in water are given as follows:



Gallium reactions with OH⁻ at different pH values are seen in Figure 2. Free gallium ions occur most frequently at pH 2. As can be seen from Figure 2, free gallium ions turned into Ga(OH)₃ and [Ga(OH)₄]⁻ as values rose to pH 10.¹⁵ The zeta potential value at pH 2 was calculated as -26.2 mV using a zeta meter 3.0. Free Ga³⁺ ions at pH 2 were adsorbed by interacting with the negatively charged adsorbent surface. They did not interact with the adsorbent surface at other pH values since their charge became neutral due to the reaction with OH⁻. At pH 10 and above, negatively charged [Ga(OH)₄]⁻ was not adsorbed since two negatively charged particles, the gallium complex and the biosorbent, repel each other (the zeta potential value of the particle surface is -63.2 mV for pH = 10).

The best adsorption was observed at pH 2. For this reason, a pH value of 2 was accepted as the fixed condition for other experiments.

3.2. Effect of the Stirring Speed. During the adsorption of ⁶⁷Ga with the rose residue, stirring speeds were set at (360, 480, 600, and 720) rpm. The removal capacity of ⁶⁷Ga at different stirring speeds is shown in Figure 3b.

The highest removal capacity was observed at 720 rpm. It can be seen in Figure 3b that, at 720 rpm, 94.4 % of ⁶⁷Ga was adsorbed in 120 min, while under the same conditions at 320 rpm, only 84.4 % of ⁶⁷Ga was removed. As the stirring speed was increased, the Ga ions in the liquid reached the solid particles more easily. The reason for this is due to the decrease of a liquid film layer, resistance around solid surface as a result of the increase in stirring speed. However, significant changes were not observed when the results were compared. Experiments were carried out at 600 rpm because the particles were observed to scatter homogeneously without precipitation. We also considered the fact that higher speeds would make the process less energy-efficient.

3.3. Effect of Particle Size. In this study, the rose residue particle sizes used were (1.40 to 0.71) mm, (0.71 to 0.355) mm, (0.355 to 0.212) mm, and (0.212 to 0.150) mm. The removal of ⁶⁷Ga at different particle sizes is shown in Figure 3c.

It was observed that the highest removal capacity was at a particle size of (0.212 to 0.150) mm. It can be seen in Figure

3c that, at this particle size, 87.1 % of ⁶⁷Ga was adsorbed in 120 min, while under the same conditions at a particle size of (1.40 to 0.71) mm, only 67.5 % of ⁶⁷Ga was adsorbed. As expected, the output increased as the surface area increased.

3.4. Effect of Temperature. The adsorption of ⁶⁷Ga was examined at varying temperatures of (10, 20, 30, and 40) °C. The removal capacity of ⁶⁷Ga at different temperatures is shown in Figure 3d.

It was observed that the highest removal capacity occurred at 40 °C. It can be seen in Figure 3d that while 96.6 % of ⁶⁷Ga was adsorbed at 40 °C in 120 min, only 84.3 % of ⁶⁷Ga was adsorbed under the same conditions at 10 °C.

The effect of temperature is one of the important parameters. This indicates that the adsorption is a chemical and endothermic process because the output increases as the temperature rises.

3.5. Effect of Adsorbent Dose. In ⁶⁷Ga adsorption with the rose residue, (1, 2.5, 5, 10, and 15) g of solid rose residue was used for 1 L of liquid as adsorbent dose, and adsorption experiments were done at (10, 20, 30, and 40) °C. To obtain adsorption isotherms, the relationship between the adsorbent and the material adsorbed was observed at four different temperatures. The change in the ⁶⁷Ga removal capacity at the different temperatures and adsorbent doses is shown in Figure 3e. According to these values, it was concluded that, as the adsorbent dose increased, so did the efficiency of the adsorption. This situation can be explained by an increase in the number of active areas that absorb ⁶⁷Ga. All of the plots for different temperatures showed similar behavior; increasing the dose increased the biosorption percentage. The maximum biosorption yield was obtained at 15 g·L⁻¹ and 40 °C. At equilibrium, an increase in the temperature from (10 to 40) °C increased the biosorption percentage from (34.5 to 50.2) % at an adsorbent dose of 1.0 g·L⁻¹ and from 89 % to 99.6 % at a dose of 15.0 g·L⁻¹.

3.6. Adsorption Isotherms. The purpose of adsorption isotherms is to provide a relationship at equilibrium between the adsorbed amount and the unadsorbed amount in the fluid bulk for a given temperature. There are many different adsorption isotherms. Among these, the models that best corresponded to the aims of the study were determined. Comments relating to these models are given below.

The Freundlich, Halsey, Henderson, and Smith isotherms are convenient for multilayered adsorption. These isotherms show that there are active sites with heterogeneous energy distributions. Consistency with these isotherms is observed especially in heteroporous solids.¹⁶⁻¹⁹ The results regarding these isotherms are presented in Table 1. In Table 1, *K* is a constant related to adsorption capacity (L·g⁻¹), *C* is the concentration of the adsorbate in the solution at equilibrium (mg·L⁻¹), *q* is the adsorbed amount per amount of adsorbent at equilibrium (mg·g⁻¹), *R*² is the regression coefficient, *n* is a constant related to adsorption intensity, and *W* and *W*₀ are constant parameters for the Smith model.

The statistical analysis showed that the isotherm data for the present work fit well with the isotherm models of Freundlich, Halsey, Henderson, and Smith. This is an indication that the active sites on the biosorbent surface had heterogeneous structures that consisted of adsorption sites of various species and that the adsorption process is a multilayered one.

According to the results, it is understood that the adsorption process has a multilayered, heterogeneous structure. For example, the fits of the equilibrium data of the Halsey and Smith isotherms are shown in Figure 4.

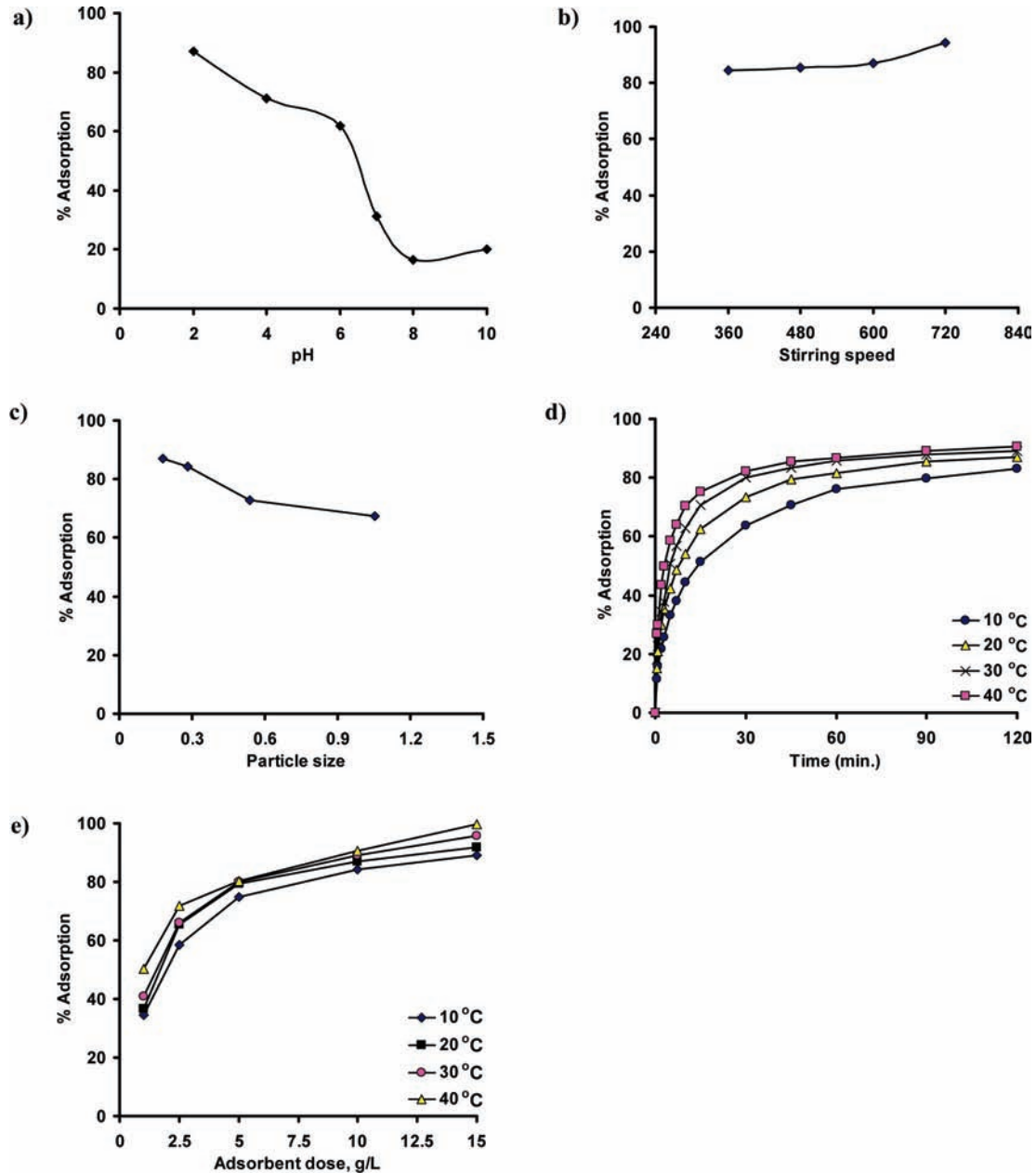


Figure 3. Effect of experimental parameters on adsorption. (a) Effect of initial pH values on adsorption of ^{67}Ga . (b) Effect of stirring speeds on adsorption of ^{67}Ga . (c) Effect of particle size on adsorption of ^{67}Ga . (d) Effect of temperature on the adsorption of ^{67}Ga . (e) Effect of adsorbent doses on adsorption of ^{67}Ga at different temperatures.

Table 1. Model Constants and Regression Coefficients of Isotherm Models

temperature, °C	10	20	30	40
isotherm and model equation	constants and regression coefficients			
Freundlich: $q = KC^{(1/n)}$ (2)	$n = 1.004$ $K = 0.531$ $R^2 = 0.9946$	$n = 1.092$ $K = 0.284$ $R^2 = 0.9839$	$n = 1.384$ $K = 0.0421$ $R^2 = 0.9511$	$n = 2.782$ $K = 0.00105$ $R^2 = 0.715$
Halsey: $\ln q = [(1/n) \ln K] - (1/n) \ln[\ln(1/C)]$ (3)	$n = 0.0959$ $K = 3.62$ $R^2 = 0.9912$	$n = 0.103$ $K = 3.42$ $R^2 = 0.9777$	$n = 0.125$ $K = 2.722$ $R^2 = 0.9608$	$n = 0.219$ $K = 1.028$ $R^2 = 0.7576$
Henderson: $\ln q = (1/n) \ln[-\ln(1 - C)] - (1/n) \ln K$ (4)	$n = 1.004$ $K = 1.89$ $R^2 = 0.9946$	$n = 1.092$ $K = 3.954$ $R^2 = 0.9839$	$n = 1.384$ $K = 80.17$ $R^2 = 0.9511$	$n = 2.782$ $K = 1.9444 \cdot 10^8$ $R^2 = 0.715$
Smith: $q = W_b - W \ln(1 - C)$ (5)	$W = 0.525$ $W_b = 8 \cdot 10^{-7}$ $R^2 = 0.9942$	$W = 0.5615$ $W_b = 3 \cdot 10^{-6}$ $R^2 = 0.9701$	$W = 0.636$ $W_b = 3 \cdot 10^{-6}$ $R^2 = 0.9926$	$W = 0.9199$ $W_b = 2 \cdot 10^{-6}$ $R^2 = 0.9633$

3.7. Thermodynamic Analysis. Thermodynamic parameters must be examined to be able to comment about whether adsorption is a physical or chemical process. Likewise, a discussion of thermodynamic

parameters will allow us to determine the processes exothermic or endothermic character. Besides, whether or not adsorption will take place spontaneously can be decided by looking at the ΔG values.

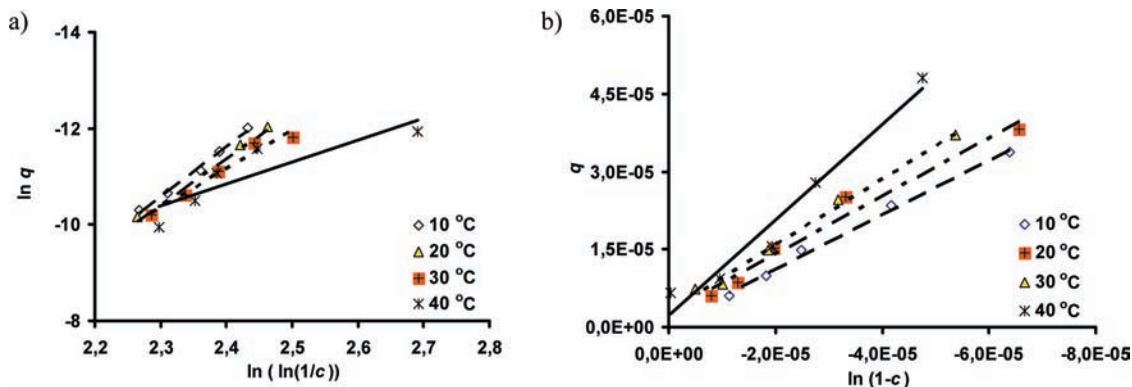


Figure 4. (a) Fit of data to the Halsey model. (b) Fit of data to the Smith model.

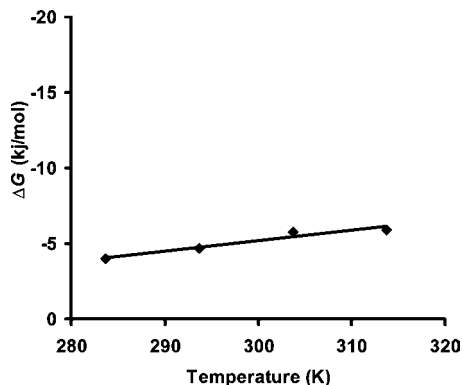


Figure 5. Plot of ΔG versus T .

Table 2. Values of ΔG at Different Temperatures

temperature, K	283	293	303	313
$\Delta G, \text{J}\cdot\text{mol}^{-1}$	-3963	-4674.4	-5746	-5908

Distribution coefficients can be calculated as follows:

$$k_D = C_{\text{ads}}/C_{\text{notads}} \quad (6)$$

From this, ΔG values are calculated by the following equation:

$$\Delta G = -RT \ln k_D \quad (7)$$

We should also consider the following:

$$\Delta G = \Delta H - T\Delta S \quad (8)$$

where k_D is the distribution coefficient, ΔG is the Gibbs free energy change ($\text{J}\cdot\text{mol}^{-1}$), ΔH is the enthalpy change ($\text{J}\cdot\text{mol}^{-1}$), R is the universal gas constant ($8.314 \text{ J}\cdot\text{K}^{-1}\cdot\text{mol}^{-1}$), ΔS is the entropy change ($\text{J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$), and T is the absolute temperature in kelvin (K).

ΔG can be calculated by eq 7 using the k_D values obtained from eq 6. The plot of ΔG versus T should give a straight line, as shown in Figure 5. When the graph of ΔG is drawn against T , ΔH and ΔS can be calculated.²⁰ Values of ΔG at different temperatures are given in Table 2. The values of ΔH and ΔS for this process were calculated as $+15.559 \text{ kJ}\cdot\text{mol}^{-1}$ and $+0.0691 \text{ kJ}\cdot(\text{mol}\cdot\text{K})^{-1}$, respectively.

As ΔG has negative values, it can be said that the adsorption will occur spontaneously. Conversely, positive ΔH values may

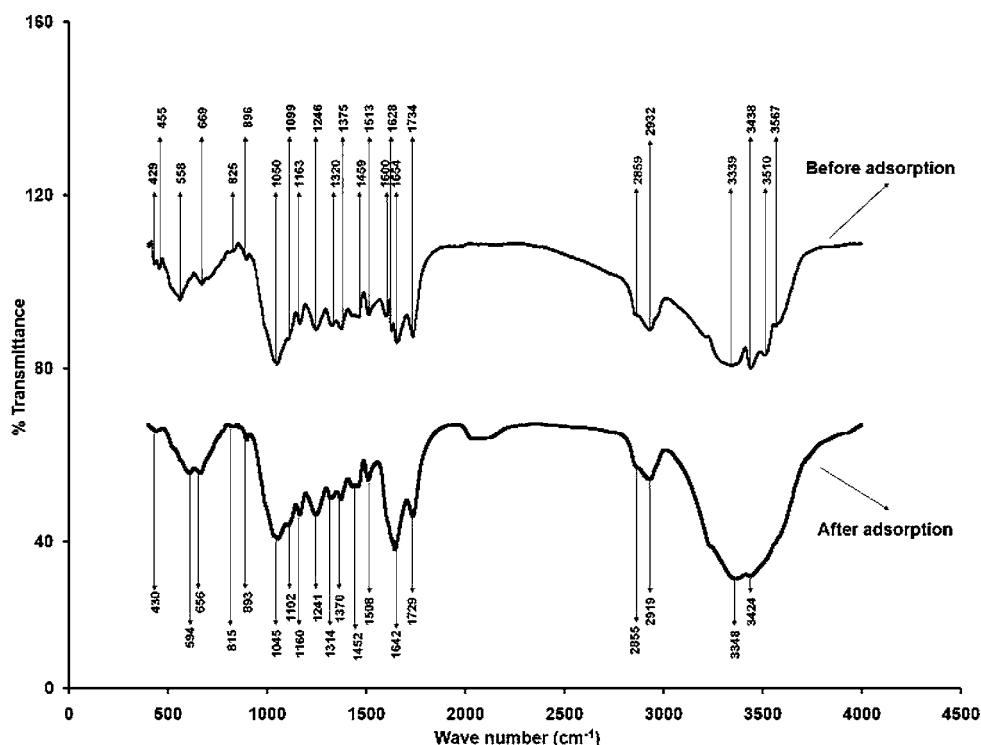


Figure 6. FTIR spectra of rose residue before and after adsorption.

Table 3. FTIR Spectral Characteristics of the Rose Residue before and after Adsorption

IR peak	frequency (cm ⁻¹)		differences	assignment
	before ads.	after ads.		
1	3567	disappeared		bonded —OH groups
2	3510	disappeared		bonded —OH groups
3	3438	3424	-14	bonded —OH groups
4	3339	3348	+9	bonded —OH groups
5	2932	2919	-13	aliphatic C—H group
6	2859	2855	-4	aliphatic C—H group
7	1734	1729	-5	C=O stretching
8	1654	1642	-12	C=O stretching
9	1628	disappeared		C=O stretching
10	1600	disappeared		secondary amine group
11	1513	1508	-5	secondary amine group
12	1459	1452	-7	symmetric bending of CH ₃
13	1375	1370	-5	symmetric bending of CH ₃
14	1320	1314	-6	symmetric bending of CH ₃
15	1246	1241	-5	—SO ₃ stretching
16	1163	1160	-3	C—O stretching of ether groups
17	1099	1102	+3	C—O stretching of ether groups
18	1050	1045	-5	C—O stretching of ether groups
19	896	893	-3	aromatic —CH stretching
20	825	815	-10	aromatic —CH stretching
21	669	656	-13	—CN stretching
22	558	594	+36	—C—C— group
23	455	430	-25	amine groups
24	429	disappeared		amine groups

suggest that adsorption has an endothermic character and that efficiency will increase as the temperature increases. In light of the above data, it can be said that adsorption has a chemical character.

3.8. FTIR Analysis of the Rose Residue. It is possible to find functional groups that exist in an organic molecule by Fourier transform infrared (FTIR) spectroscopy. An FTIR spectrometer, which uses infrared light, can detect the vibration of functional groups and therefore determine the presence of those functional groups in molecules. It works on the principle of emitting a wide spectrum of IR light toward an organic molecule. Some part of the energy of this light is adsorbed by the molecule through which it passes, and the change in the spectrum is then determined. These increases and decreases in the spectrum of the reflected light are recorded as the IR spectra.^{21–23} FTIR images were obtained using a Perkin-Elmer spectrometer.

For determining the functional groups that play a role in removing gallium using the rose residue, the FTIR spectra were measured before and after adsorption. The increases and especially decreases after the adsorption were perceived as an indication that these active groups took part in the adsorption. Of these, the most noteworthy are the disappearing groups.

In Figure 6, there are 24 adsorption bands showing the complex structure of the biosorbent. These are the complex adsorption band characteristics of rose residue. In Table 3, there are 21 bands that show decreases in functional groups. This shows that almost all bands participated in the adsorption. It can be said that only three of these bands did not participate in the adsorption. When analyses of gallium before and after adsorption were performed, the effective groups were bonded OH groups, aliphatic C—H groups, C=O stretching, secondary amine groups, symmetric bending of CH₃, —SO₃ stretching, CO stretching of ether groups, aromatic CH stretching, —CN

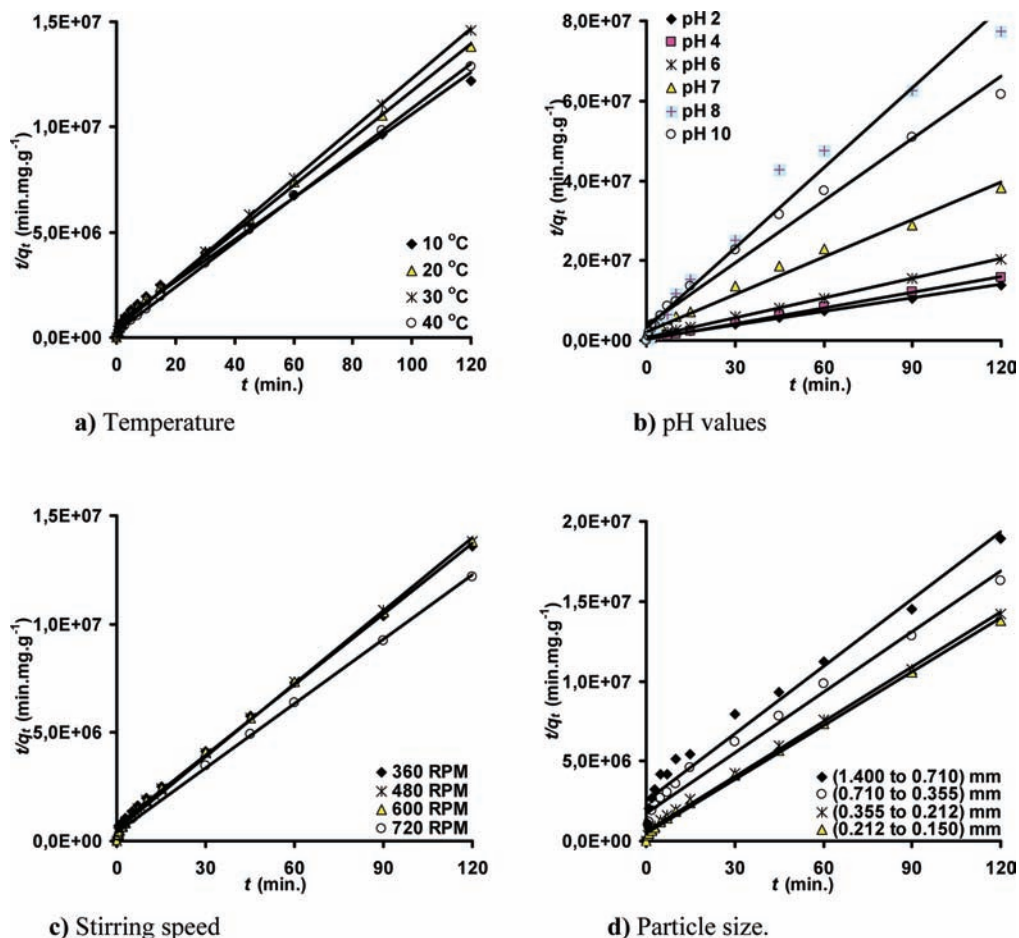


Figure 7. Agreement of experimental data with the pseudo second-order kinetic model.

Table 4. Fit of Experimental Data with the Pseudo Second-Order Kinetic Model for Experimental Parameters

parameters		$q_{e,exp} \cdot 10^6$	k	$h \cdot 10^6$	R^2	$q_{e,thr} \cdot 10^6$
temp., °C	10	9.829	14338.9	1.4563	0.993 ^a	10.078
	20	8.693	24857.8	1.9728	0.997 ^a	8.9087
	30	8.233	35292.7	2.4984	0.999 ^a	8.4138
	40	9.314	44673.1	3.9477	0.999 ^a	9.4005
pH	2	8.693	24857.8	1.9728	0.997 ^a	8.9087
	4	7.7586	58036.4	3.3451	0.999 ^a	7.5920
	6	5.878	38567.9	1.4130	0.998 ^a	6.0530
	7	3.145	49125.5	0.5	0.984 ^a	3.1903
	8	1.551	148941.4	0.3333	0.981 ^a	1.4960
	10	1.946	67542.2	0.25	0.978 ^a	1.9239
stirring speed, rpm	360	8.828	16840.2	1.4292	0.996 ^a	9.2125
	480	8.687	23751.6	1.8836	0.998 ^a	8.9053
	600	8.693	24857.8	1.9728	0.997 ^a	8.9087
	720	9.836	24763.7	2.5276	0.998 ^a	10.103
particle size, mm	1.400 to 0.710	6.332	6552.7	0.3333	0.960 ^a	7.1323
	0.710 to 0.355	7.367	7970.5	0.5	0.976 ^a	7.9203
	0.355 to 0.212	8.457	22347	1.7018	0.996 ^a	8.7266
	0.212 to 0.150	8.693	24857.8	1.9728	0.997 ^a	8.9087

^a Correlation is significant at the 0.01 level (two-tailed).

stretching, and amine groups, respectively. These groups were very efficient in adsorption in the sense that the process happened very quickly when these groups were involved. In 120 min at pH 2, 87.1 % of ⁶⁷Ga was absorbed onto the rose residue. As there were no other significant changes, it was thought that the adsorption stabilized and the process ceased at this point. These results indicate the perfect bonding of metal ions with this adsorbent.

3.9. Adsorption Kinetics. Adsorption kinetic models are related to the removal rate of the adsorbent. These models are important in planning the recovery processes with adsorption. There are three main reaction models: reversible first-order, pseudo first-order, and pseudo second-order models.

The graphics concerning the parameters that affect adsorption are given in Figure 7. When these parameters were studied, it was seen that adsorption occurred very quickly and that all of the parameters were active. The kinetic models were tested, and it was found that the process fit the pseudo second-order kinetic model given below.

$$(dq_t/dt) = k(q - q_t)^2 \quad (9)$$

Integration and rearrangement of this equation between the boundary conditions gives the following relation:

$$(t/q_t) = 1/(kq^2) + (1/q)t \quad (10)$$

$$h = kq^2 \quad (11)$$

where h is the initial adsorption rate, t is the adsorption period (min), and k is the kinetic rate constant. A plot of t versus t/q_t should give a straight line if the process fits the pseudo second-order rate model.^{24–26}

The calculated data are shown in Table 4. The coefficients of determination of the fits are greater than 0.96. When the regression coefficients were analyzed, it was observed that they were very high. These high coefficients of determination demonstrate that there is a highly significant linear relationship between t and t/q_t in the adsorption of ⁶⁷Ga. It can be seen in Table 4 that there is little difference between the experimental data and the calculated theoretical values.

3.10. Activation Energy. The value of the activation energy in the Arrhenius equation can give an indication whether the process is physical or chemical. A graph of $\ln k$ values of the

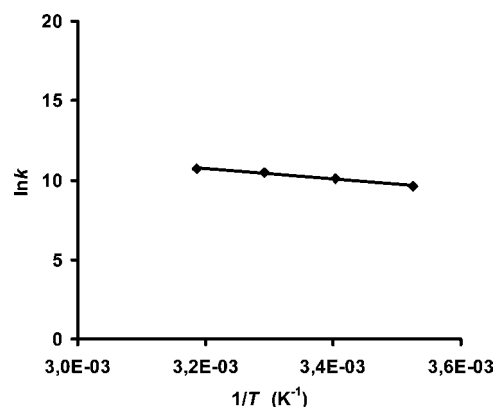


Figure 8. Plot of $\ln K$ versus $1/T$.

pseudo second-order rate constant in Table 4 constant versus $1/T$ gives the graph in Figure 8.²⁶

$$\ln k = \ln A - \frac{E_a}{R} \frac{1}{T} \quad (12)$$

where E_a is the adsorption free energy ($\text{J} \cdot \text{mol}^{-1}$) and A is the activation energy. In Figure 8, it can easily be seen that the activation energy is $27.927 \text{ kJ} \cdot \text{mol}^{-1}$. A high activation energy also supports chemical adsorption.

3.11. Adsorption Mechanism Study. There are three main transition steps in an adsorption process. These are film diffusion, intraparticle or pore diffusion, and sorption into the inner layer. Generally, the last step is not taken into consideration, because it is regarded as quicker than the other steps. The process is controlled by slower diffusion between film

Table 5. Calculations of the Intraparticle Model

parameters	$t_{1/2}$	$k_i \cdot 10^8$	$D \cdot 10^{13}$	R^2
temp., °C	10	6.92	10	0.9316 ^a
	20	4.52	9	0.8745 ^a
	30	3.37	8	0.8089 ^a
	40	2.38	8	0.7746 ^a
pH	2	4.52	9	0.8745 ^a
	4	2.27	5	0.8735 ^a
	6	4.28	6	0.8467 ^a
	7	6.38	3	0.9581 ^a
	8	4.49	1	0.8688 ^a
	10	7.70	2	0.9616 ^a

^a Correlation is significant at the 0.01 level (two-tailed).

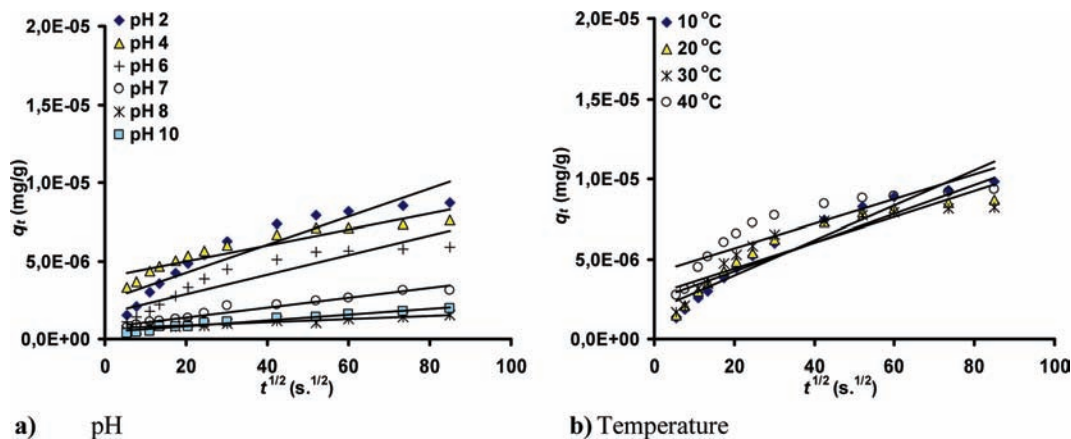


Figure 9. Plots of q_e versus $t_{1/2}$ for different temperature and pH values.

diffusion and pore diffusion.²⁷ According to Weber et al.,²⁸ if the retention rate is controlled by the intraparticle diffusion, the amount of the adsorbed material (q_t) changes with the square root of time. So, the adsorption rate is calculated by means of determining adsorption capacity of the adsorbent. The mathematical dependence of q_t versus $t^{0.5}$ is obtained if the sorption process is considered to be influenced by diffusion in the spherical particles and convective diffusion in the solution. The root time dependence, known also as a Weber–Morris plot, may be expressed as follows:²⁶

$$q_t = k_i \sqrt{t} + Z \quad (13)$$

The diffusion ratio depends on the surface features of the adsorbent and may be calculated from the following equation,^{29,30}

$$f\left(\frac{q_t}{q_e}\right) = -\log\left[1 - \left(\frac{q_t}{q_e}\right)^2\right] = \frac{\pi^2 D t}{2.3 r^2} \quad (14)$$

The half time for the adsorption can be calculated from the following equation for a process with the kinetics of the pseudo second-order rate model;

$$t_{1/2} = \frac{1}{k \cdot q_e} \quad (15)$$

Finally, for the half time period of the process, the following equation for the diffusion coefficient is obtained from eq 15²⁶

$$D = \frac{0.030 r^2}{t_{1/2}} \quad (16)$$

where k_i is the intraparticle diffusion coefficient ($\text{mg} \cdot \text{g}^{-1} \cdot \text{s}^{-1/2}$), D is the diffusion coefficient ($\text{cm}^2 \cdot \text{s}^{-1}$), r is the radius of the adsorbent particle (cm), and $t_{1/2}$ is the half life (s). In addition to a high correlation ratio, there is a linear relation between $t^{1/2}$ and q_t in Table 5 and Figure 9 ($p < 0.01$). As the adsorption corresponds with the intraparticle diffusion model, it is possible to consider that a pore diffusion mechanism occurs. Looking at the data, the increase of the diffusion coefficient with increasing temperature is an expected behavior. Since increased diffusion with the increase in temperature results in the increased activity of the metal to be adsorbed, the increase in the amount of the material that can hold onto the surface of the metal supports the event described. But the change of the diffusion coefficient with pH is a complicated behavior since the Ga component changes with pH, and therefore every component can have its diffusion value. This effect can be explained by that gallium ions become free of the hydroxide

ions with decreasing pH; this can cause the gallium ions to move more easily in the medium.

4. Conclusions

In this study, Ga-67 was adsorbed from liquid wastes by using a biosorbent. Rose residue was used as the biosorbent, and the following results were obtained.

The rose residue had very promising results as an adsorbent. Adsorption was stabilized in 120 min, and the adsorption rate was high. The most effective parameters were the pH, temperature, the particle size, and the adsorbent ratio. For maximum yield of the adsorption, the conditions were determined as 720 rpm for the stirring speed, (0.15 to 0.212) mm for the particle size, 40 °C for the temperature, 2 for the pH, and 15 $\text{g} \cdot \text{L}^{-1}$ for solid-to-liquid ratio. At the temperature of 40 °C and the solid-to-liquid ratio of 15 $\text{g} \cdot \text{L}^{-1}$, 99.1 % of Ga-67 was adsorbed. However, lower stirring speed and lower temperature values can be preferred due to economic reasons. For this case, if the parameters were chosen for the stirring speed as 600 rpm, the nominal particle size as (0.15 to 0.212) mm, the temperature as 20 °C, pH as 2, and the solid-to-liquid ratio as 10 $\text{g} \cdot \text{L}^{-1}$, 87.1 % of Ga-67 was adsorbed. Adsorption was characterized as endothermic, multilayered, heterogeneous, and chemical. The experimental data exhibited good agreement with the isotherm models of Freundlich, Halsey, Henderson, and Smith. Standard Gibbs energy ΔG and ΔH parameters were taken into account, and bioadsorption is believed to have an endothermic character and to be natural. The kinetics of adsorption were seen to fit a pseudosecond-order reaction model. The mechanism of adsorption was believed to be either the pore diffusion or the intraparticle diffusion.

Removing radioactive materials using adsorption is believed to protect the environment from the harmful effects of radiation. Since a radioactive material also turns into a harmful metal in stable states, additional protection from this harmful effect is needed. Elimination of this heavy metal or its radioactive state, which is dumped in the environment, by using adsorbents or storing in lead tanks, seems economically not possible. It is clearly seen that 99.6 % of Ga-67 in 1 m^3 of liquid waste can be adsorbed by using 1.5 kg of an adsorbent. Optimum conditions can be established by analyzing this adsorbent among other adsorbents. It is believed that important economical benefits will be gained since the adsorbent, which is a waste matter itself, and the materials it adsorbs will not be dumped into the environment in their harmful form, and they can be recycled with further suitable processes.

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